Product Description

AS-Schneider Gauge Syphons are used to protect the pressure gauge from the effect of hot pressure media such as steam and also to reduce the effect of rapid pressure surges. The syphon allows condensate to form and be collected inside the syphon, preventing the hot media (hot vapors, not just steam) from coming in direct contact with the pressure instrument. Also used as freeze protector when used with proper fill fluids.

AS-Schneider is providing 3 different syphon designs. The Coil Syphon is normally used for vertical installations and the U Type Syphon for horizontal installations. The third design is a compact Gauge Syphon which can be used instead of the Coil Syphon. In addition, AS-Schneider is providing pipe connectors where a syphon is not required, such as Elbows and Straight Pipes.

The standard syphons are designed, manufactured and tested according to DIN 16282. The standard pipe dimension is \emptyset 20 x 2.6 mm. 1/2" pipe (\emptyset 21.3 mm) dimensions are also available. AS-Schneider is also providing so-called Commercial Style Syphons. These types have a standard pipe dimension of \emptyset 21.3 x 3.2 mm – using threaded pipe connections instead of weld fittings. The Compact Gauge Syphon is available as standard type and also as integral snubber type.

Standard Features

- The standard DIN 16282 U Type Syphon is bended to the left side, optional also to the right side (see also Page 27).
- · Commercial Style U Type Syphons are bended in a single-plane
- Range of application: For liquids, gas, steam and vapors

Surface treatment of Carbon Steel Types:

- DIN 16282 Style: Phosphatized
- · Commercial Style: Oiled, optional phosphatized

Certification:

(4.34

(2.89

Inspection certificate 3.1 acc. to EN 10 204 for pipe material available on request.

Optional Features

The standard AS-Schneider circular shaped syphons are Coil Syphons. Should you require Pigtail Syphons please contact the factory.

Coil Syphon

Pigtail Syphon





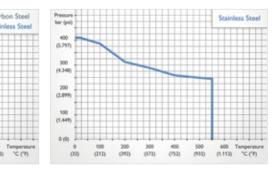
Other Materials, Pressure-Temperature Ratings and Connections on request.

Pressure-Temperature Ratings

Coil and U Type Syphons and Elbows Straight Pipes

0.8

Compact Gauge Syphon



Components	Carbon Steel	Stainless Steel		
	Material / Material No.			
Pipe	1.0345	4 4574		
Pipe Connector	1.1141	1.4571		
Adjusting Nut	Carbon Steel	Stainless Steel		

Componente	Stainless Steel			
Components	Material / Material No.			
Body				
Tubes	1.4571			
Swivel Nut				

Syphon Features

Syphon Details

DIN 16282 Style Syphons

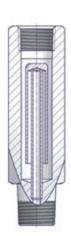


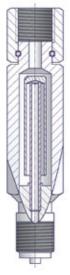


Compact Gauge Syphons

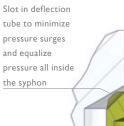
Standard Syphon

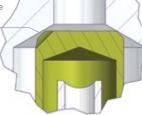
Integral Snubber Type



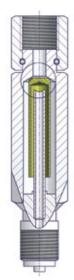


Integral Snubber Type





The Integral Snubber Type Syphon eliminates damage due to pressure surges. A slot is providing an auto reset of the deflector tube. Position of the deflector tube in case of a pressure surge.



Normal operating position of deflector tube.



Syphon Features

Applications

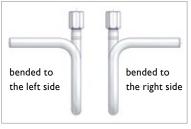
Horizontal Installation (horizontal tap) U Type Syphon orientations

Bended to the left side (standard)

Bended to the right side

Single-plane bend

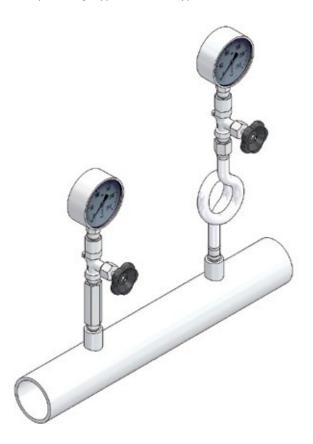






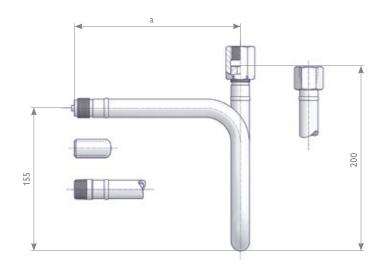


Vertical Installation (vertical tap) Compact Gauge Syphon and Coil Syphon



U Type Syphons

Standard Syphons





Inlet	Outlet	Dimension a (mm)	Material	References	Part Number
		145		DIN 16282 Type B	S006.07.110
		218	1.0345	Single-plane bend	S006.07.110.05
Butt Weld End \emptyset 20 x 2.6		145		Bended to the right side	S006.07.110.20
2 20 / 2.0		145	1 4571	DIN 16282 Type B	S006.07.210
	G 1/2 Adjusting Nut	218	1.4571	Single-plane bend	S006.07.210.05
		180	1.0345	DIN 16282 Type A, Rev. 11/1988	S006.07.100
G 1/2 Male		253		Single-plane bend	S006.07.100.05
G 1/2 Male		180		DIN 16282 Type A, Rev. 11/1988	S006.07.200
		1.4571		Single-plane bend	S006.07.200.05
Butt Weld End	1/2 NPT	445	1.0345		S006.07.110.18
Ø 20×2.6	Female	145	1.4571		S006.07.210.18
1/2 NPT Male	1/2 NPT	180	1.0345		S006.07.100.16
1/2 INF I Male	Female	180	1.4571		S006.07.200.16

U Type Syphons

Commercial Style Syphons

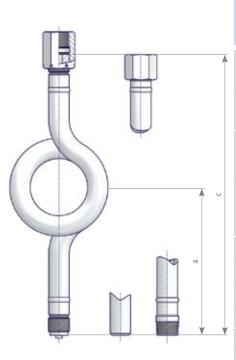




Inlet	Outlet	Material	References	Part Number
		1.4571		S006.07.205.01
	G 1/2 Male	1.0345		S006.07.105.01
G 1/2 Male			Surface Treatment: Phosphatized	S006.07.105.12
	G 1/2 Adjusting Nut		Surface Treatment: Phosphatized	\$006.07.105.02

Coil Syphons

Standard Syphons



Inlet	Outlet	Dimension (mm)		Material	References	Part Number
mee		а	с	Thatemat	References	
Butt Weld End	G 1/2 Adjusting Nut 1/2 NPT	110	240	1.0345	DIN 16282 Type D	S006.08.110
Ø 20×2.6				1.4571	DIN 16282 Type D	\$006.08.210
G 1/2 Male		145	275	1.0345	DIN 16282 Type C Rev. 11/1988	\$006.08.100
				1.4571	DIN 16282 Type C Rev. 11/1988	\$006.08.200
				1.0345		S006.08.100.18
1/2 NPT Male				1.4571		S006.08.200.18
1/2 INFT Fidle				1.0345		S006.08.100.16
				1.4571		\$006.08.200.16
Butt Weld End Ø 20 x 2.6	Female	110	240	1.0345		S006.08.110.18
		110				\$006.08.210.18
M 20 x 1.5 Male	M 20 x 1.5 Adjusting Nut	145	275	1.4571		\$006.08.250

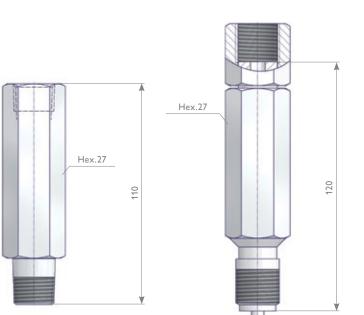
Commercial Style Syphons

	Inlet	Outlet	Dimension (mm)		Material	Special	Part Number
	iniet		а	с	Material	Features	r ar c Number
							S006.08.105.01
	G 1/2 Male	G 1/2 Male	115	230	1.0345	Surface Treatment: Phosphatized	S006.08.105.12
					1.4571		S006.08.205.01
	G 1/4 Male	G 1/4 Male	125	250	1.0345		S006.08.105.31
						Surface Treatment: Phosphatized	S006.08.105.15
					1.4571		\$006.08.205.31
	G 1/2 Male	G 1/2 Adjusting Nut	115	263	1.0345		S006.08.105.02

Compact Gauge Syphons I Straight Pipes and Elbows

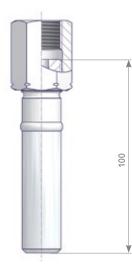
Compact Gauge Syphons for Vertical Installations

Standard Syphon 1/2 NPT Connection Integral Snubber Type G 1/2 Connection

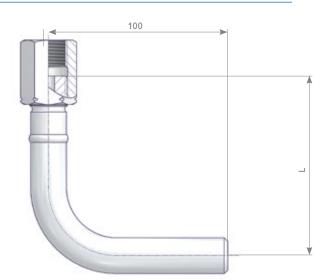


Inlet	Outlet	Material	Part Number
1/2 NPT Male	1/2 NPT Female	4 4574	\$006.47.203.05
G 1/2 Male	G 1/2 Swivel Nut	1.4571	\$006.47.201.05

Straight Pipe



Elbow 90°



	Inlet	Outlet	Material	Part Number		Inlet	Outlet
	Butt Weld End Ø 20×2.6	G 1/2	1.0345	S006.17.101.02		Butt Weld End Ø 20×2.6	G 1/2 Adjustin
		Adjusting Nut	1.4571	S006.17.201.02			
		ð 20 × 2.6 1/2 NPT Female	1.0345	S006.17.101.28			
			1.4571	S006.17.201.28			

Butt Weld End Ø 20 x 2.6	G 1/2 Adjusting Nut	1.0345	100	S006.17.100.02
			80	S006.17.102.15
		1.4571	100	S006.17.200.02
			80	S006.17.202.15

Material L

Part Number